

Primers

RZ - 991 2K Fast - Drying Primer (Grey)

Product Description

Multi - Purpose fast - drying primer for covering putty/existing finishes.
Fast - Drying and suitable for spot and panel repair.

Technical Characteristics

Color: Grey Shelf life: 24 months at 25°C Theoretical spreading rate: 250 - 300 m²/l (avg) at 1 µm

Pre-treatment

Degrease with RZ - AX800.
Wash off residues and dry thoroughly.
Re - clean with RZ - AX800. The use of a tack rag is recommended.
Wet flat with P600 - 800 grade paper or dry flat with P240 - 360 grade paper.

	Mixing Ratio	RZ - 991 Primer 100 (vol) 100 g RZ - 961 Hardener 25 (vol) 20 g RZ - T50 Thinner 35 - 40 (vol) 20 - 25 g nd st ap atio 40 or temperat s between C - 15°C 50 r temperat s between 5°C - 25°C T60 or temperat s betw 25°C - 35°C R T70 or temperat s abo 5°C.									
	Spray Viscosity Potlife	16 to 20 seconds DIN 4 cup at 25°C 10 - 15 mins at 25°C									
	Sprayguns	HVLP gravity - feed spraygun 1.5 - 1.7 mm 1.8 - 2.0 bar 15 - 20 cm Conventional gravity - feed spraygun 1.6 - 1.8 mm 3.0 - 4.0 bar 20 - 25 cm									
	Application	Number of spraycoats: 1 thin + 1 wet coat Flash - off: 2 - 3 mins Film thickness: 80 - 120 µm									
	Drying	<table> <tr> <td>Drying</td><td>25°C</td><td>60°C</td></tr> <tr> <td>Dust free atier</td><td>3 - 5 mins</td><td>-</td></tr> <tr> <td>Fully cured atier</td><td>30 - 35 mins</td><td>10 mins</td></tr> </table>	Drying	25°C	60°C	Dust free atier	3 - 5 mins	-	Fully cured atier	30 - 35 mins	10 mins
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Further Treatment		Atier the dust - free, apply Reiz basecoat or topcoat.									

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience.
You can obtain the latest version of technical data sheet from our website at www.wonder-global.com or directly from your supplier.